Table of Contents	2
Introduction	3
About This Report	4
Letter from Our CEO	5
Our Business and Integrated Value Approach	6
Company Profile	7
Risk Management and Business Continuity	11
Strategy and Governance	12
Ethics and Compliance	14
Public Policy and Political Accountability	15
Stakeholder Engagement	18
Corporate Responsibility Materiality Analysis	21
Key Corporate Responsibility Challenges and Opportunities	22
Financial Results and Economic Impact	23
Recognitions, Performance	
Summary, and Goals	25
Caring for Our People	29
Caring for the Planet	44
Inspiring the Next Generation	66
Supply Chain Responsibility	78
Respecting Human Rights	91
Appendix	96

Performance Summary

The following table provides a high-level summary of our key economic, environmental, and social indicators. Click or tap the report section names in the table to see normalized production figures and details that appear in other sections of this report.

	2014	2013	2012	2011	2010
FINANCIAL RESULTS AND ECONOMIC IMPACT					
Net revenue (dollars in billions)	\$55.9	\$52.7	\$53.3	\$54.0	\$43.6
Net income (dollars in billions)	\$11.7	\$9.6	\$11.0	\$12.9	\$11.5
Provision for taxes (dollars in billions)	\$4.1	\$3.0	\$3.9	\$4.8	\$4.6
Research and development spending (dollars in billions)	\$11.5	\$10.6	\$10.1	\$8.4	\$6.6
Capital investments (dollars in billions)	\$10.1	\$10.7	\$11.0	\$10.8	\$5.2
Customer survey "Delighted" Score	90%	91%	92%	93%	91%
CARING FOR THE PLANET					
Greenhouse gas emissions (million metric tons of CO ₂ equivalent) ¹	2.08	1.69	1.85	2.01	2.39
Energy use (billion kWh - includes electricity, gas, and diesel)	5.9	5.6	5.5	5.3	5.2
Total water withdrawn (billions of gallons)	8.4	8.7	9.0	8.3	8.2
Hazardous waste generated (thousand tons)/% to landfill	49.4/0%	41.3/1%	35.5/2%	25.1/3%	23.7/1%
Non-hazardous waste generated (thousand tons)/% recycled	94.7/86%	120.7/89%	150.6²/88%	81.1/85%	58.4/84%
CARING FOR OUR PEOPLE					
Employees at year end (thousands)	106.7	107.6	104.7	100.1	82.6
Women in global workforce	25%	26%	26%	26%	28%
Women on our Board at year end	18%	20%	20%	27%	30%
Investments in training (dollars in millions)	\$265	\$300	\$299	\$299	\$254
Safety - recordable rate³/days away case rate³	0.66/0.11	0.69/0.13	0.62/0.12	0.66/0.12	0.59/0.11
Organizational Health Survey scores - "Proud to work for Intel"	84%	_	88%	87%	85%
INSPIRING THE NEXT GENERATION					
Employee volunteerism rate	39%	43%	47%	50%	48%
Worldwide charitable giving (dollars in millions) ⁵	\$102.3	\$109.5	\$105.5	\$92.9	\$125.7
Charitable giving as a percentage of pre-tax net income	0.6%	0.9%	0.7%	0.5%	0.8%
SUPPLY CHAIN RESPONSIBILITY					
On-site supplier audits (third-party and Intel-led audits)	123	142	106	49	8

¹ Including purchases of Renewable Energy Certificates. ² An estimated 42% of this total was due to construction waste related to the building of two new fabrication facilities. ³ Rate based on 100 employees working full time for one year. ⁴We did not conduct an Organizational Health Survey in 2013. ⁵ Includes total giving (cash and in-kind) from Intel Corporation and the Intel Foundation.